## **CLAIMS**

[1] A plasma etching method of performing plasma etching to an object made of silicon in a treatment chamber, said plasma etching method comprising:

introducing, into the treatment chamber, etching gas which includes fluorine compound gas and rare gas; and etching the object by energizing the etching gas into plasma state.

- 10 [2] The plasma etching method according to Claim 1, wherein the etching gas further includes one of oxygen  $(O_2)$  gas, carbon monoxide (CO) gas, and carbon dioxide  $(CO_2)$  gas, and the fluorine compound gas is sulfur hexafluoride  $(SF_6)$  gas.
- 15 [3] The plasma etching method according to Claim 2, wherein the rare gas is helium (He) gas.

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- [4] The plasma etching method according to Claim 3, wherein a volume of the helium (He) gas introduced into the treatment chamber is equal to or more than 30% of a total flow rate of the etching gas.
- [5] The plasma etching method according to Claim 4,
   wherein an inside wall of the treatment chamber is made of an
   insulating material.
  - [6] The plasma etching method according to Claim 5, wherein the insulating material is one of quartz, alumina, an aluminum matrix with alumite treatment, yttrium oxide, silicon carbide, and aluminum nitride.
    - [7] The plasma etching method according to Claim 2,

wherein the etching gas further includes chlorine (Cl<sub>2</sub>) gas.

[8] The plasma etching method according to Claim 7, wherein a volume of the chlorine ( $\text{Cl}_2$ ) gas introduced into the treatment chamber is equal to or less than 10% of a total flow rate of the etching gas.

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- [9] The plasma etching method according to Claim 1, wherein the fluorine compound gas is one of sulfur 10 hexafluoride (SF<sub>6</sub>) gas and nitrogen trifluoride (NF<sub>3</sub>) gas, and in said energizing into plasma state, electricity having a frequency that is equal to or more than 27 MHz is supplied to the etching gas.
- 15 [10] The plasma etching method according to Claim 9, wherein the rare gas is helium (He) gas, and a volume of the helium (He) gas introduced into the treatment chamber is equal to or more than 80% of a total flow rate of the etching gas.
  - [11] The plasma etching method according to Claim 1, wherein the etching gas further includes polymer forming gas, and the fluorine compound is sulfur hexafluoride (SF<sub>6</sub>) gas.
  - [12] The plasma etching method according to Claim 11, wherein the polymer forming gas is one of octafluorocyclobutane ( $C_4F_8$ ) gas, trifluoromethane ( $CHF_3$ ) gas, octafluorocyclopentene ( $C_5F_8$ ) gas, and hexafluorobutadiene ( $C_4F_6$ ) gas.
  - [13] The plasma etching method according to Claim 1,

wherein the fluorine compound gas is sulfur hexafluoride  $(SF_6)$  gas,

and in said energizing into plasma state, electricity having a frequency of 500 kHz is supplied to the etching gas.

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- etching the object by using etching gas which includes one of oxygen (O<sub>2</sub>) gas, carbon monoxide (CO) gas, and carbon dioxide (CO<sub>2</sub>) gas, and uses sulfur hexafluoride (SF<sub>6</sub>) gas as the fluorine compound gas; and then further etching the object by using etching gas which includes polymer forming gas and uses sulfur hexafluoride (SF<sub>6</sub>) gas as the fluorine compound gas.
- [15] The plasma etching method according to Claim 1, wherein the fluorine compound gas is tetrafluoroethane (CF<sub>4</sub>) gas.
  - [16] The plasma etching method according to Claim 15, wherein the rare gas is Ar gas.
  - [17] The plasma etching method according to Claim 16, wherein a volume of the Ar gas introduced into the treatment chamber is 50% to 90% of a total flow rate of the etching gas.
- 25 [18] The plasma etching method according to Claim 1, wherein the etching gas is energized into plasma state by an inductively coupled plasma (ICP) method.
- [19] A device which etches a silicon substrate,
  said device forming a trench in the silicon substrate using the plasma etching method according to Claim 1.